User

Thursday, 27/11/2008 2:23:38 PM

Julie Dawson

Process Sheet

Drawing Name

Part Number

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Job Number Estimate Number

S.O. No. :

: 43804 : 10725

P.O. Number

Prsht Rev.

This Issue

: 27/11/2008

: NC

: //

First Issue **Previous Run**

: 43506

Written By

Checked & Approved By

Comment

Type

: Est Rev:B 02.06.13

Now machined in house.

: MACHINED PARTS

NG

Material

Due Date

: 10/12/2008

: BUSHING

: D2652

: N/A

: A

- D2652 REV A

Qty:

200 Um:

Each

Additional Product

Job Number:



Seq. #: *∞*1.0

2.0

3.0

Machine Or Operation:

303 Round Bar 0.500"

Description:

M303R0500

Comment: Qty.: 0.0578 f(s)/Unit Total: 11.5500 f(s)

Material:303 ss .500" Round Bar

(M303R0500)

Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652

FOLIO REV: AA DWG REV: A

Comment: INSPECT

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

PACKAGING RESOURCE #1

PACKAGING 1 5.0

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

Dart Aerospa	ce Ltd
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W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			Park to the control of the control o	-					
Part No: PAR #:		PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA	:	_ Date: _	
Resolution:			Disposition	ı:	_ QA: N/C Cld	osed:		Date:	
NCR:			WORK ORDI	R NON-CONFORM	ANCE (NCR)			
DATE	STED Description of NC		Corrective Action Section B			Verification		Approval Appro	Approval
DAIL	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sectio	n C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Date: User: Thursday, 27/11/2008 2:23:38 PM

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 43804

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

08/12/02

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:			V	ORK ORDER CHA	ANGES					
DATE	STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									:	
7.							-			
										·
Part No	:	PAR #:	Fault Ca	tegory:	NCR:	: Yes N	lo DQA	\:	_ Date: _	
Resolution:		Disposit	Disposition: 0			QA: N/C Closed:				
NCR:		WORK OR	WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC			Section B			Verification		Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Descrip Chief Eng	tion	Sign & Date	Section C		Chief Eng	QC Inspector
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 43804	
Description: Bushing	Part Number: D2652	
Inspection Dwg: D2652 Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Х	First Article		Prototype
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Drawing	Tolerance	Actual	Accept	Reject	Method of	Comments
Dimension	roicianos	Dimension	71000	110,000	Inspection	
0.600	+/-0.010	,600				
0.060	+/-0.005	6060				
Ø0.305	-0.002/+0.000	03045				
Ø0.191	+0.005/-0.000	0191				
Ø0.500	+/-0.010	v 498				
0.030 x 20°	+/-0.010	030 x 20°				
R0.010	+0.010/-0.000	:010				
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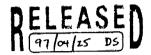
Measured by:		Audited by: T.F.	Prototype Approval:	N/A
Date:	oલા(130	Date: 68/12/0 (Date:	

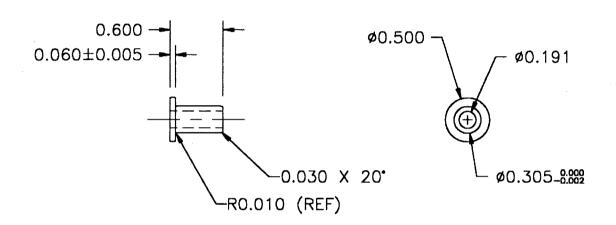
Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	- 4





DESIGN	DRAWN BY	DART AEROSPA FARCHILD INTERNAT	ACE USA, INC.
CHECKED	APPROVED (1)	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE	10.44	TITLE	SCALE
97:03:25		BUSHING	1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NATEPOOPY

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WITHOUT NOTICE

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